



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

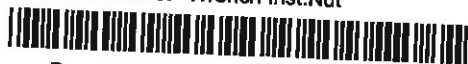
269T9312-3
Job Sheet 182805



Part No: 269T9312-3

Job Qty: 12 pcs

Part Name: Wrench Inst.Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 10/18/18

Description:

Type: Stock

Note: DWG 269T9312 REV:5 IPP REV A 18.07.25 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Material

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Ru Hrs Hr
90	Start up Operation	12 Ea	10/18/18	10/18/18	0.00 0.00
100	Waterjet - Omax - 1	12 pcs	10/18/18	10/18/18	0.08 3.00
110	QC 2	12 pcs	10/18/18	10/18/18	0.00 0.00
120	Conventional Mill - 1 - B4B	12 pcs	10/18/18	10/18/18	0.75 3.00
130	QC 2	12 pcs	10/18/18	10/18/18	0.00 0.00

Waterjet 2 - Omax - 1

QC2 Waterjet-4

Conventional Mill - 1 - B4B

Conventional Mill - 2 - B4B

QC 2 - 1

QC 2 - 12

QC 2 - 14

QC 2 - 17

QC 2 - 19

QC 2 - 2

QC 2 - 20

QC 2 - 22

QC 2 - 23

QC 2 - 25

QC 2 - 32

QC 2 - 33

QC 2 - 35

QC 2 - 39

QC 2 - 4

QC 2 - 40

QC 2 - 44

QC 2 - 45

QC 2 - 48

QC 2 - 49

QC 2 - 50

QC 2 - 51

QC 2 - 52

Sign-off



Container No: S109107



Part: 269T9312-3

Job No: 182805

Serial No/Batch: S109107

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/17/18

Plex 6/10/19 8:07 AM dart.villeneuve.jonathan

	Description	Quantity	Date	Unit Cost	Total Cost	Status / Notes
140 QC 8		12 pcs	10/18/18	0.00	0.00	QC 2 - 57
						QC 2 - 62
						QC 2 - 63
						QC 2 - 8
						QC 2 - 66
						QC 2 - 64
						QC 2 - 65
	QC 2 - 5					
	QC 2 - 71					
	QC 8 - 12					
	QC 8 - 14					
	QC 8 - 17					
	QC 8 - 20					
	QC 8 - 25					
	QC 8 - 3					
	QC 8 - 32					
	QC 8 - 33					
	QC 8 - 35					
	QC 8 - 39					
	QC 8 - 4					
	QC 8 - 44					
	QC 8 - 45					
	QC 8 - 49					
	QC 8 - 58					
	QC 8 - 8					
	QC 8 - 9					
	QC 8 - 68					
	QC 8 - 67					
	QC 8 - 1(A)					
	QC 8 - 47					
	QC 8 - 40					
	QC 8 - 52					
	QC 8 - 23					
150 Small Fab - 2 - B4B		12 pcs	10/18/18	0.25	1.00	Small Fab - 1 - B4B
						Small Fab - 2 - B4B
						Small Fab - 3 - B4B
						Small Fab - 4 - B4B
						Small Fab - 5 - B4B
						Small Fab - 6 - B4B
						Small Fab - 7 - B4B
	QC 5 - 10					
	QC 5 - 12					
	QC 5 - 17					
	QC 5 - 18					
	QC 5 - 19					
	QC 5 - 22					
	QC 5 - 24					
	QC 5 - 3					
	QC 5 - 43	DAS				
	QC 5 - 49	81				
	QC 5 - 51	9-89	OCT 02 2019			
	QC 5 - 58					
	QC 5 - 68					
	QC 5 - 9					
	QC 5 - 50					
	QC 5 - 30					
	QC 5 - 40					
190 Outsource - 1 - Heat Treat	12 pcs	10/18/18				ATL002-VC 2 <i>[Signature]</i> 2019-10-04

Plex 6/10/19 8:07 AM dart.villeneuve.jonathan

[www.plexonline.com/714f6686-0aee-4f8c-80e9-4b965a36f301/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/714f6686-0aee-4f8c-80e9-4b965a36f301/Plexus_Control/Report_Viewer_2.asp?URL=...](#)

6/10/2019

[Dart Hawkesbury] Job Sheet - Villeneuve, Jonathan

200 Packaging 2-1 - Receive -
B4B12
pcs

10/18/18 0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

Packaging 2 - 36 - B4B

DP OCT 17 2019

210 QC 6

12
pcs

10/18/18

0.00 0.00

QC 6 - 9

QC 6 - 68

QC 6 - 61

QC 6 - 40

DAS
81
9-89

OCT 22 2019

220 Outsource - 13 - Zinc Plating

12
pcs

10/18/18

GRO002-VC

8

2019-10-22

230 Packaging 2-2 - Receive -
B4B12
pcs

10/18/18

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

NOV 8 1 2019

Plex 6/10/19 8:07 AM dart.villeneuve.jonathan

240 QC 6

12
pcs

10/18/18

0.00 0.00

Packaging 2 - 18 - B4B
Packaging 2 - 19 - B4B
Packaging 2 - 20 - B4B
Packaging 2 - 21 - B4B
Packaging 2 - 22 - B4B
Packaging 2 - 23 - B4B
Packaging 2 - 24 - B4B
Packaging 2 - 25 - B4B
Packaging 2 - 26 - B4B
Packaging 2 - 27 - B4B
Packaging 2 - 28 - B4B
Packaging 2 - 29 - B4B
Packaging 2 - 30 - B4B
Packaging 2 - 31 - B4B
Packaging 2 - 32 - B4B
Packaging 2 - 33 - B4B
Packaging 2 - 34 - B4B
Packaging 2 - 35 - B4B
Packaging 2 - 36 - B4B

QC 6 - 9

QC 6 - 68

QC 6 - 61

QC 6 - 40

DAS
NOV 05 2019 68
9-89

250 Packaging 3-1 - Stock - B4B

12
pcs

10/18/18

0.00 0.00

Packaging 3 - 1 - B4B
Packaging 3 - 2 - B4B
Packaging 3 - 3 - B4B
Packaging 3 - 4 - B4B
Packaging 3 - 5 - B4B
Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B
Packaging 3 - 20 - B4B
Packaging 3 - 21 - B4B
Packaging 3 - 22 - B4B
Packaging 3 - 23 - B4B
Packaging 3 - 24 - B4B
Packaging 3 - 25 - B4B
Packaging 3 - 26 - B4B
Packaging 3 - 27 - B4B
Packaging 3 - 28 - B4B
Packaging 3 - 29 - B4B
Packaging 3 - 30 - B4B
Packaging 3 - 31 - B4B
Packaging 3 - 32 - B4B
Packaging 3 - 33 - B4B
Packaging 3 - 34 - B4B
Packaging 3 - 35 - B4B
Packaging 3 - 36 - B4B

MCC

260 QC 21 - SA

12
pcs

10/18/18 0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

21

6-133

NOV 08 2019

CA
086

Part Op 100 - Waterjet 2 OMAX (Waterjet 2)

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - -Drill + tap -Chamfer

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - -Bend and engrave.

160 - (QC5- Inspect part completeness to step on W/O)

190 - 1--Issue P/O; P/O 44696 RC 36-42 2-Bead blast 3- Certificate of Conformity is required

200 - (Receive & Inspect for Damage & Mat'l Certs)

220 - -Issue P/O to Groupe Altech: P/O 44847 -Zinc plate, BLACK ZINC PER ASTM B633 TY II SC 2 - Certificate of Conformity is required

240 - (QC6- All purchased or subcontracted products)

250 - (Identify as per dwg & Stock Location: _____)

260 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	3.6240 sf (.302 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.250	4	17	0

Part Specifications

Specifications could not be found.

Plex 6/10/19 8:07 AM dart.villeneuve.jonathan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

269T9312-3
Job Sheet 182805



Part No: 269T9312-3

Job Qty: 20 ea

Part Name: Wrench Inst.Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG 269T9312 REV:5 IPP REV A 18.07.25 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet2		dc 18/09/10
100	Waterjet	20 pcs	9/7/18	9/7/18	0.08	5.00	Waterjet 2 OMAX		dc 18/09/10
110	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Waterjet-4		dc 18/09/10
120	Mill Conv	20 pcs	9/7/18	9/7/18	0.75	5.00	Mill Conv 2		
130	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-5		
140	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-5		
150	Small Fab	20 pcs	9/7/18	9/7/18	0.25	1.67	Small Fab-9		
160	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC5		
190	Outsource	20 pcs	9/7/18	9/7/18	0.00	0.00	Outsource1		
220	Outsource	20 pcs	9/7/18	9/7/18	0.00	0.00	Outsource13		
230	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging2		
240	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC6		
250	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		
260	QC21-SA	20 Ea	9/7/18	9/7/18	0.00	0.00	QC21		

Part Op 120 - -Drill + tap -Chamfer

Descriptions: 150 - -Bend and engrave.

190 - 1-Issue P/O to Metcore ; P/O

RC 36-42 2-Bead blast 3- Certificate of Conformity is required

NOTE DROP SHIP TO FINISHER Metcore to ship directly to Groupe Altech.

220 - -Issue P/O to Groupe Altech: P/O

-Zinc plate, BLACK ZINC PER ASTM B633 TY II SC 2 - Certificate

of Conformity is required

230 - Receive

250 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	6.0340 sf (.3017 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.250	6	24	0

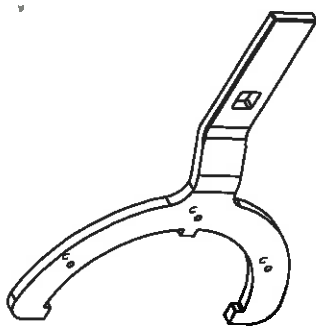
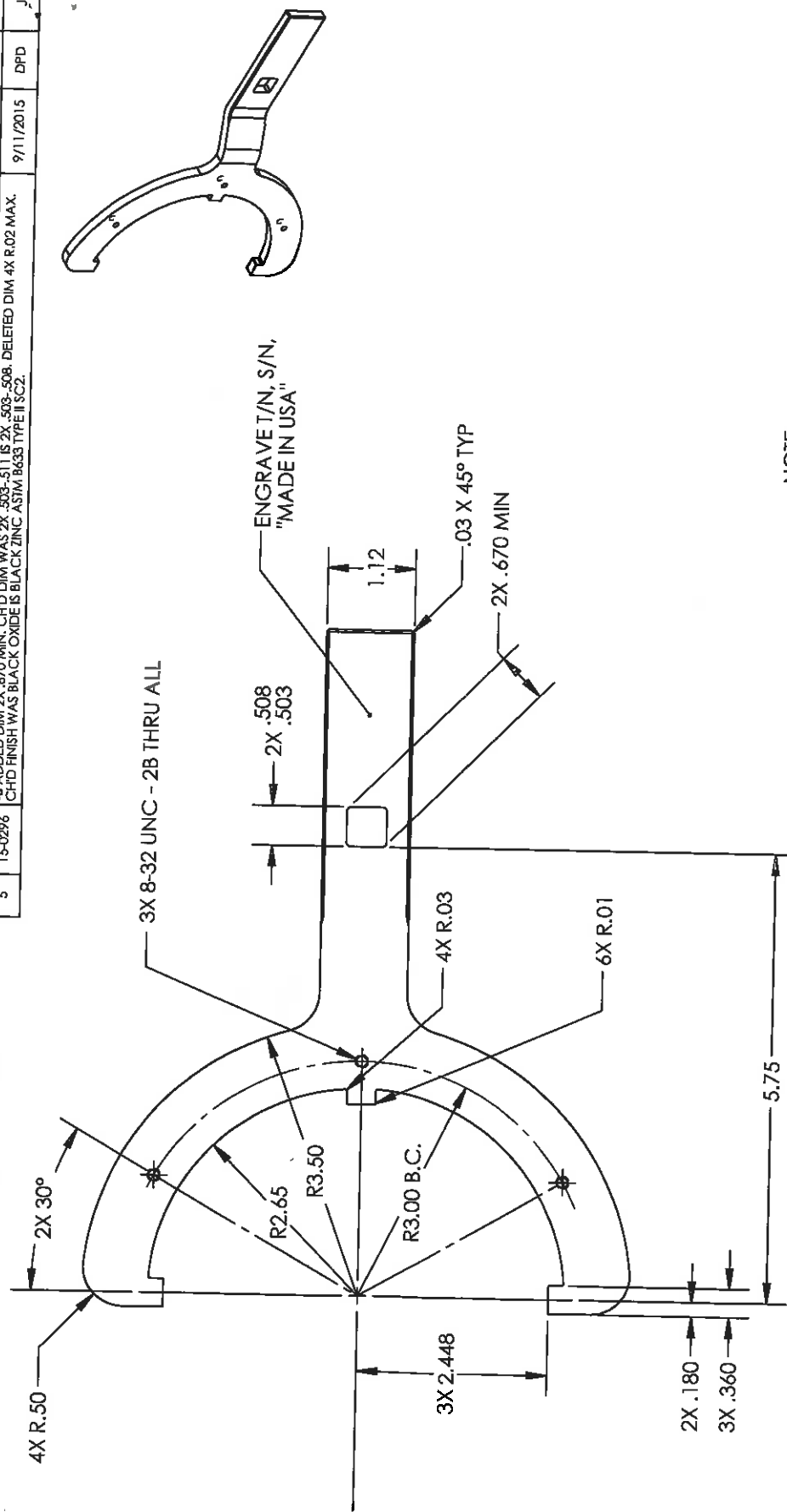
Part Specifications

Specifications could not be found.

Plex 9/4/18 8:48 AM Dart.Gagnon.Michelle

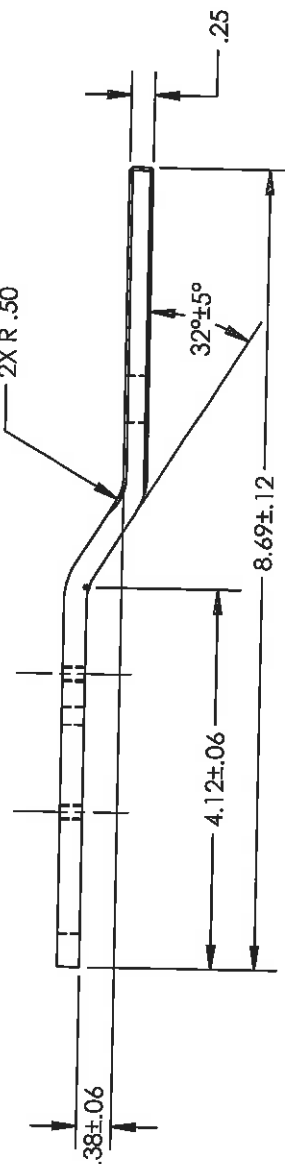
This drawing, specifications, and concepts contained here in are the sole property of DART Aerospace and shall not be reproduced or used in any fashion without the prior written permission of DART Aerospace Eugene, OR.

REVISIONS			
REV	ECR	DESCRIPTION	
5	15-0296	-3 ADDED DIM 2X .670 MIN. CHD DIM WAS 2X .503-5.11 IS 2X .503-5.08. DELETED DIM 4X R.02 MAX. CHD FINISH WAS BLACK OXIDE IS BLACK ZINC ASTM B633 TYPE II SC2.	DATE 9/11/2015
			INITIAL DPD
			APPROVED JAG



NOTE:
SEE SHEET 3 FOR FLAT PATTERN

DART AEROSPACE	
TITLE	269A1315 NUT INSTALLATION WRENCH
DWG NO.	269T9312-3
MATL	4130/4140/4142
DRAWN BY:	GILBERT
APPROVED	<i>D. Med</i>
FINISH	RC 36-42
BLACK ZINC	
SPEC	ASTM B633 TYPE II SC 2
USED ON MODEL	
PLATING	269
SCALE	1:2
DATE	1/18/2012
SHEET 2 OF 4	



(3)

WRENCH



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044696



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044696

PO Date: 10/4/19

Due Date: 10/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Pynt Terms: Net 30

Freight Terms:

Special Comments:

OCT 08 2019

Items

Line	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194635	C3-3-4	Link Pin Outsource process - Heat Treat 1-Issue P/O to Atlantic Heat Treat RC 53-56 Material O1 2-Bead blast 3-Apply LPS-3 to ALL steel parts 4-Certificate of Conformity is required	Firmed	-	10/15/19	30 pcs	0 pcs	30 pcs	\$6.6962962/pcs	\$200.89
2	199445	RBW6705G02131-3G	Rigging Pin Assembly N2 (Outsource process - Heat Treat) 1- Issue P/O RC: 26-30 Material O1 2-Bead blast 3- Certificate of Conformity is required 4-Apply LPS-3 to ALL steel parts Part made from 01R Tool Steel	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.6962962/pcs	\$40.18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044696



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	200856	RBW6705G02131-3G	Rigging Pin Assembly N2 (Outsource process - Heat Treat) 1- Issue P/O RC: 26-30 2-Bead blast 3- Certificate of Conformity is required 4-Apply LPS-3 to ALL steel parts Part made from 01R Tool Steel	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.6962962/pcs	\$40.18
4	182805	269T9312-3	Wrench Inst.Nut 1-Issue P/O RC 36-42 Material 4130 2-Bead blast Please lightly oil part after bead blast 3- Certificate of Conformity is required	Firmed	-	10/15/19	12 pcs	0 pcs	12 pcs	\$6.6962962/pcs	\$80.36
Grand Total:											\$361.80

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/8/19 1:12 PM Dart.Lavoie.Chantal

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 167547
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB044696				

Quantity	Part No. / Part Name / Part Description	Pounds
	12 PGS MATERIAL 4130 BEAD BLAST AND HEAT TREAT TO 36-42RC C OF C, PRT# 269T9312-3, JOB# 182805	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 12

Pounds Shipped: 12.00

DE
40K
10-9-19

Order No.: 170715

Shipped Complete

Quantity Shipped: 12.00

Received By:

Date:

Pounds Shipped: 12.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 10/07/2019

Certification

Date: 10/09/2019

Entry Date: 10/07/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB044696

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4130

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
12	12 PCS MATERIAL 4130 BEAD BLAST AND HEAT TREAT TO 36-42RC C OF C, PRT# 269T9312-3; JOB# 182805	12

Insp. Type	Scale	Minimum	Maximum	Number	Other
------------	-------	---------	---------	--------	-------

Customer Requirements:

Harden rockwell

Results:

Harden ROCKWE 36. 42. 40. TESTED AS PER SAMPLING PLAN

HEAT TREATED TO 40 RC AS PER CUSTOMER REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.



JOSE GONZALEZ
QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044847



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044847

PO Date: 10/22/19

Due Date: 10/31/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-24

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182805	269T9312-3	269T9312 Rev 5	Wrench Inst.Nut -Issue P/O to Groupe Altech: P/O -Zinc plate, BLACK ZINC PER ASTM B633 TY II SC 2 - Certificate of Conformity is required	Firmed X12	-	10/31/19	12 pcs	0 pcs	12 pcs	\$12.50/pcs	\$150.00
Grand Total:												\$150.00

NOV 01 2019

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044847



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/19 4:35 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666 Fax: 514-335-3868

SHIPPER

Shipper No: 1680
Shipper Date: 10/22/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: 269T9312-3
Cust Part No:
Reference No:
Part Information Note: DWG 269T9312 REV:5 IPP REV A 18.07.25 NEW
ISSUE RQ VERIFIED BY DD
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Sikorsky
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

Name: Wrench Inst.Nut
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper: -
Description:
Quantity:

OPERATION

Operation: Outsource - 13 - Zinc Plating - 220
Description: -Issue P/O to Groupe Altech: P/O _____ -
Zinc plate, BLACK ZINC PER ASTM B633 TY II SC
2 - Certificate of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
269T9312-3	Outsource - 13 - Zinc Plating -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, BLACK ZINC PER ASTM B633 TY II SC 2 - Certificate of Conformity is required	POHB044847	182805	S109107		0	0	12

Driver Signature

Customer Copy

Plex 10/22/19 1:33 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023466-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

023466 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No		Bon de commande Client Customer Purchase Order No.			
28-Oct-2019		Jigar Patel			POHB044847			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	269T9312-3 Rev.5	269T9312 01-ZINC BLACK [ZINC BLACK] AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "	ZINC CH	12	12	0	0	0

RECEIVED
NOV 01 2019
DART AEROSPACE LTD.

ne

RECEIVED

NOV 01 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.